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Key features



They are for use in a wide range of applications.

They have been developed with a constant focus on easy and intuitive operation as well as high reliability.

The print mechanics and the chassis are made from high-quality materials and perfectly match in shape and function.

A large number of peripherals and software enable customer-specific solutions.

Whether operated stand-alone, linked to a PC or in a network – the rugged printers are always up to the mark.

A powerful processor results in print jobs performed quickly and labels provided straight away.

- reliable and fast printing
- accurate print images
- easy to operate
- compact design
- maximum quality standards

Sample applications

PCB labeling

Type plate labeling



Cardboard and pallet labeling



Label printers with left-aligned material guidance

designed for printing in different print widths on various materials



Slim ones

to print small labels

Label printer		squ	IIX 2
Printable resolution	dpi	300	600
Print speed	up to mm/s	250	150
Print width	up to mm	56.9	54.1



Universal ones

Best-selling industrial devices, providing a wide range of accessories

Label printer		SQUI	X 4.3	squ	IIX 4
Printable resolution	dpi	203	300	300	600
Print speed	up to mm/s	250	250	300	150
Print width	up to mm	104	108.4	105.7	105.7



Basic devices may be provided with an integral cutter.



Wide ones

to print Odette, UCC and GS1 labels in logistics applications

Label printer		SQUI	X 6.3
Printable resolution	dpi	203	300
Print speed	up to mm/s	250	250
Print width	up to mm	168	162.6



Basic device

providing a tear-off plate

They print on labels or on continuous materials wound on rolls or fanfold. Materials are torn off on a jagged plate. Cutting is an option, so is external rewinding.



Peel-off device

providing a rewinder internally

Peeling off labels is a feature added to a basic version. Labels are separated from the liner after printing to be removed by hand or by an applicator. Delivery includes a digital I/O interface



The extra wide one

to print pallet or barrel labels

Label printer		A8+
Printable resolution	dpi	300
Print speed	up to mm/s	150
Print width	up to mm	216

For further information on the A8+ see www.cab.de/en/a8plus

Label printer with left-aligned material guidance

as a peel-off device providing a rewinder internally



Hinged cover

Material stock can be checked and entire printing processes followed through a large panoramic window.

Plungers

One is fixed on the inside. To get a good print image, the second one is moved to the outside margin of a label.

Rugged metal chassis

made of cast aluminum to assemble all the units

Coated print rollers

Synthetic rubber is a standard to get highly accurate print images. Silicone coating is an option for extra long service life.

6 Peel-off function

to separate labels from the liner. A powered guide roller and a pinch roller enable highly accurate imprint and peel-off.

Peripheral port

to plug additional modules easily and quickly. They are screw-fixed.

Ribbon holder

Ribbons are quick and easy to replace using three-part tightening axles.

8 Roll holder

Constant tension by means of the margin stop (spring-mounted, screw-capped) while material is fed

Internal rewinder

to wind labels or liners with or without a cardboard core on peel-off devices. Materials are easy to handle using a three-part tightening axle.

Rocker

Suspension and Teflon-made guide rollers reduce traction and improve the accuracy of print images.

Material guide

assembled to the rocker. By a user turning the rotary knob, the stop moves to the margin of a label.

Print image accuracy

The smaller a label, the higher are the demands.
Using slip correction, print offset can be reduced by ±0.2 mm.

Label printers with centered material guidance

peel-off device



Precise and flexible ones

to print on all materials wound on rolls or reels or fanfold, in particular very small labels or slim continuous materials such as pressed shrink tubes.

Label printer		SQUI	(4.3M	SQUI	X 4M
Printable resolution	dpi	203	300	300	600
Print speed	up to mm/s	250	250	300	150
Print width	up to mm	104	108.4	105.7	105.7

Differences to left-aligned material guidance

Ribbon holder

A preprinted ruler simplifies setting a ribbon.

2 Plungers

Both positions remain fixed with all widths of material. There is no need of adjustment on the print head.

Roll holder

By applying the margin stop, a roll centers automatically

Material guide

attached next to the print roller to ensure accurate print images. Material widths are set with the help of a spindle

Slim print rollers

to obtain accurate print images if small materials and ribbons are in use. They prevent from roller wear, print head contamination and errors while materials are fed.

Synthetic rubber coating



Label printer SQUIX 4 MP, peel-off device providing a rewinder internally



Label printers "MT" with centered material guidance and a separator



To print textile applications

In applications requiring high heat energies, a ribbon may stick with the textile tape after printing. A draw roller reliably separates the ribbon from the material.

Besides textile applications, also labels or continuous materials wound on rolls or reels can be printed. There is no need of setting the width a label by moving plungers.

Adapted print rollers are provided for slim materials.

Label printer		SQUIX 4.3 MT	SQUI	(4 MT
Printable resolution	dpi	300	300	600
Print speed	up to mm/s	250	300	150
Print width	up to mm	108.4	105.7	105.7

Differences to left-aligned material guidance

Ribbon holder

A preprinted ruller simplifies setting a ribbon.

Plungers

Both positions remain fixed with all widths of material. There is no need of adjustment on the print head.

Antistatic brush

to dissipate electrostatic charge after printing, in particular if plastic materials are in use

Separator

In applications requiring high heat energies, a ribbon may stick with the textile tape after printing. A draw roller reliably separates the ribbon from the material.

6 Roll holder

By applying the margin stop, a roll centers automatically

Material guide

attached next to the print roller to ensure accurate print images. Material widths are set with the help of a spindle

Slim print rollers

to obtain accurate print images if small materials and ribbons are in use. They prevent from roller wear, print head contamination and errors while materials are fed.

Synthetic rubber coating



Label printer SQUIX 4 MT providing a built-on separator



Operation panel

Self-explanatory symbols help with the device settings and enable a printer to be operated intuitive and easily.

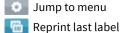
- LED: Power ON
- Status bar: reception of data, record data stream, pre-warning to a ribbon ending, SD memory card / USB memory stick plugged, Bluetooth, WLAN, Ethernet, USB slave, time
- Openition of labels printed in a print job, label in peel-off position, external start signal awaited
- USB port to plug a service key or a memory stick, to transfer data to the IFFS memory
- USB WLAN stick 2.4 GHz 802.11b/g/n enclosed in the scope of delivery; In hotspot mode, mobile devices can connect directly to a printer via WLAN.
- Operation

Cutter / perforation cutter: cutting

External rewinder: wound outside or inside

Tear-off mode / peel-off mode: printing a label

Applicator: printing and labeling in individual steps



all print jobs

Stop and delete Interrupt and continue print job







Setup options



Printing parameters



Print positions Y



Print speeds



Video tutorials

External operation panel

same functionality as on the printer

display in landscape or portrait mode

Users are free to choose whether to operate the external panel or the one installed on the printer.

USB 2.0 Hi-Speed device to connect a printer

- **1 LED:** Power ON
- USB port to plug a service key or a memory stick, to transfer data to the IFFS memory
- Connecting USB cable, lengths 1.8 m to 16 m If length succeeds 3 m, use only specified cables. For dimensions see assembly instructions





Print heads



A print head can be replaced by any other one, provided they are of equal width.

They are detected and calibrated by the CPU automatically.

Major data such as the operational performance, maximum operational temperatures and heat energies are kept in memory on a print head. The data can be read at the premise.

Print heads provided for SQUIX 2, SQUIX 4 - 300, 600 dpi

to print sharp-edge images to print small fonts and graphics on typeplates to print on materials that imply high energy needs

Print heads provided for SQUIX 4.3, SQUIX 6.3 - 203, 300 dpi

to operate in harsh environments, thermal direct printing

Print rollers



Two materials:

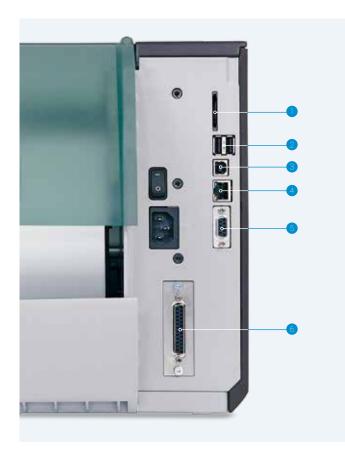
Print rollers DR

Synthetic rubber coating highly accurate print images, provided as standard

Print rollers DRS

Silicone coating extra long service life at a higher print image tolerance

Interfaces



- 1 to plug a **SD memory card**
- 2 USB hosts to plug a service key, USB memory stick, keyboard, barcode scanner, USB Bluetooth adapter, USB WLAN stick, external operation panel
- **3 USB 2.0 Hi-Speed device** to connect a PC
- Ethernet 10/100 Mbit/s
- **6 RS232-C** 1,200 to 230,400 baud / 8 bit
- O Digital I/O interface

a standard on peel-off devices, an option for basic devices

Printing is triggered by a PLC, a sensor or with the help of a hand switch. Status and error reports are displayed.

compliant to IEC/EN 61131-2, type 1+3

All the inputs and outputs are galvanically isolated and protect from reverse polarity. The outputs also protect from short circuit.

PNP inputs

Start printing or labeling Print first label Reprint Delete print job Label removed Stop printing or labeling Pause Reset

PNP, NPN outputs

Device ready

Print data available
Initial / upper end position
Paper feed ON
Label in peel-off position
Label transfer / lower end position
Pre-warning to ribbon ending
Collective error

Technical data

		1.1,	1.2		1.3,	1.4		1.5,	1.6		1.7,	1.8			1.9	
Label printer	Туре	SQL 2			UIX .3		UIX 4	SQI			UIX 3 M			SQUIX 4.3MT	SQI 41	
Material guidance					left-al		•	0.		-111	J 141		centered			
Printing	Thermal transfer	•	•	•	•	•	•	•	•	•	•	•	•	•	•	•
method	Thermal direct	0	-	•	•	0	-	•	•	•	•	0	-	•	0	-
Printable resolution	dpi	300	600	203	300	300	600	203	300	203	300	300	600	300	300	600
Print speed	up to mm/s	250	150	250	250	300	150	250	250	250	250	300	150	250	300	150
Print width	up to mm	56.9	54.1	104	108.4	105.7		168	162.6	104	108.4				105.7	105.
Initial print	Distance to locating edge mm	2		2.8	1.2		2	0.5	3.2			(centered	d		
Material ¹⁾ Paper, cardboard,																
plastics PET, PE, PP,	PI, PVC, PU, acrylate, Tyvec							,								
Shrink tube	ready for use continuous, pressed							-							0	
Textile tape	continuous, presseu	_						_)			•	
Packing	wound on a roll, fanfold	•	,))						•	
	wound on a reel	_			_			_							•	
	Roll diameter up to mm								205							
	Core diameter mm								38.1 - 76	5						
	Winding							outs	de or ir	side						
Labels	Width mm	4 - 6	63		20 -	116		46 -	176		4 - 1	110			4 - 110	
	Height no label backfeed ²⁾ from mm	4			4			(5		3	3			4	
	label backfeed ²⁾ from mm	4			6			1							6	
	label backfeed peel-off from mm	6			6			1			(õ			-	
	Thickness mm								.03 - 0.6	5						
Liner	Width mm	24 -	67		24 -	120		50 -		_	9 - 1	114			9 - 114	
C 1'	Thickness mm	24	67		2.4	100			.03 - 0.1	6	0				0 114	
Continuous	Width mm	24 -	61		24 -	120		50 -		-	9	114			9 - 114	
material	Thickness mm								.05 - 0.! 300)						
Shrink tube	Weight (cardboard) up to g/m ² Width ready for use up to mm	_			12	0		_			11	1.4			114	
Sillilik tube	Width ready for use up to mm continuous, pressed mm											85			4 - 85	
	Thickness up to mm				1.						1.				1.1	
Ribbon³)	Coating							outs	de or ir	side						
	Roll diameter up to mm				outs	90										
	Core diameter mm					25.4										
	Length up to m								600							
	Width mm	25 -	67		25 -	114		50 -	170		25 -	114		- 2	25 - 114	
Internal rewinder _I	provided on peel-off devices															
Outside diameter	up to mm						14	12							-	
Core diameter	mm						4								-	
Winding							out	side							-	
Printer dimensions		20020	0400		25220	040	0	21220	0400		25220	0046		252	. 200	400
Width x Height x Dep		200 x 28			252 x 28		U	312 x 28			252 x 28)	252	x 288 x	460
Weight Label sensors to in	kg disate positions	9			1	J		1	4		1	U			10	
	uicate positions	labo	ls or ni	ınch m	narks an	d mate	erials en	ding n	rint mai	rks on t	ransluc	ont ma	tarials			
			to or pr	anich n	iai no aii								iteriais			
	detecting detecting		ls and	materi	als endi	no nri				tucciic	materia	113			_	
Reflective sensor	detecting reflex from below or top detecting			materi	als endi 5 -		III III ai K	5 -			-	-				
Reflective sensor	detecting reflex from below or top detecting	labe	26	materi		60	III III ai K		60		0 -	- 55			0 - 55	
Transmissive sensor Reflective sensor Sensor distance Material passage	detecting reflex from below or top detecting to locating edge left-aligned mm	labe 5 - 2	26	materi	5 -	60	iii iiiai k	5 -	60		0 -	55			0 - 55	
Reflective sensor Sensor distance	detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm	labe 5 - 2	26	materi	5 -	60	III III ai k	5 -	60		0 -	- 55			0 - 55	
Reflective sensor Sensor distance Material passage Electronics	r detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm	labe 5 - 2	26	materi	5 -	60	THE HILAIR	5 -	60		0 -	55			0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo	r detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz	labe 5 - 2	26	materi	5 -	60	IIIIIIII	5 -	60 - 2		0 -	55			0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM)	r detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB	labe 5 - 2	26	materi	5 -	60	IIIIIIII	5 -	2 800		0 -	55			0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM) Data memory (IFFS)	r detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB	labe 5 - 2	26	materi	5 -	60	TICHIAI K	5 -	60 - 2 800 256		0 -	55			0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM) Data memory (IFFS) Port to plug a SD me Battery to indicate t	r detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB MB emory card (SDHC, SDXC) up to GB cime and date, real-time clock	labe 5 - 2	26	materi	5 -	60	TIC III al K	5 -	800 256 50 512		0 -	55			0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM) Data memory (IFFS) Port to plug a SD me Battery to indicate to	r detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB memory card (SDHC, SDXC) up to GB	labe 5 - 2	26	materi	5 -	60	THE THE TENT	5 -	800 256 50 512		0 -	55			0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM) Data memory (IFFS) Port to plug a SD me Battery to indicate to Data memory when Interfaces	reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB MB emory card (SDHC, SDXC) up to GB cime and date, real-time clock power turns off (e.g. serial numbers)	labe 5 - 2	26	materi	5 -	60	THE THE THE	5 -	800 256 50 512		0 -	55			0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM) Data memory (IFFS) Port to plug a SD me Battery to indicate t Data memory when Interfaces RS232-C 1,200 to 23	reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB MB emory card (SDHC, SDXC) up to GB cime and date, real-time clock power turns off (e.g. serial numbers)	labe 5 - 2	26	materi	5 -	60	THE HIGH	5 -	800 256 50 512		0 -	55			0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM) Data memory (IFFS) Port to plug a SD me Battery to indicate to Data memory when Interfaces RS232-C 1,200 to 23 USB 2.0 Hi-Speed de	r detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB MB emory card (SDHC, SDXC) up to GB cime and date, real-time clock power turns off (e.g. serial numbers) 0,400 baud / 8 bit evice to connect a PC	labe 5 - 2 -	, RawlF	printi	5	P webs	service,	OPC UA	800 256 50 512						0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM) Data memory (IFFS) Port to plug a SD me Battery to indicate to Data memory when Interfaces RS232-C 1,200 to 23 USB 2.0 Hi-Speed de Ethernet 10/100 Mbi	reflex from below or top detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB MB emory card (SDHC, SDXC) up to GB eime and date, real-time clock power turns off (e.g. serial numbers) 0,400 baud / 8 bit evice to connect a PC	LPD DHC	, Rawif	' printi P/HTT	ng, SOA	P webs	service, TIME, N	OPC UA	800 256 50 512						0 - 55	
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Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM, Data memory (IFFS) Port to plug a SD me Battery to indicate to Data memory when Interfaces RS232-C 1,200 to 23 USB 2.0 Hi-Speed de Ethernet 10/100 Mbit I USB host on the op	reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB emory card (SDHC, SDXC) up to GB eme and date, real-time clock power turns off (e.g. serial numbers) 0,400 baud / 8 bit evice to connect a PC it/s peration panel to plug a poeration panel to plug a poeration panel to plug a	LPD DHC serv USB Serv	, RawlF P, HTT rice key WLAN rice Ke	printi P/HTT or USI stick 2	ng, SOA PS, FTP, B memo 4 GHz & memory	P webs FTPS, ry stic 02.11h	service, TIME, N k b/g/n keyboa	OPC UATP, Zero	800 256 50 512	NMP, S anner,	SMTP, VN				0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clow Main memory (RAM) Data memory (IFFS) Port to plug a SD me Battery to indicate to Data memory when Interfaces RS232-C 1,200 to 23 USB 2.0 Hi-Speed de Ethernet 10/100 Mbi 1 USB host on the op 1 USB host on the op 2 USB WLAN stick 2.4 Gi	reflex from below or top detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB emory card (SDHC, SDXC) up to GB emand date, real-time clock power turns off (e.g. serial numbers) 0,400 baud / 8 bit evice to connect a PC it/s peration panel to plug a pack of the device to plug a back of the device	LPD DHC serv USB Serv USB	, RawlF P, HTT rice key WLAN vice Ke Bluetc	printi P/HTT or USI stick 2 ,, USB oth ac	ng, SOA PS, FTP, B memo 4 GHz & memory	P webs FTPS, ry stic 02.11t v stick, SB WL	service, TIME, N k b/g/n keyboa AN stick	OPC UATP, Zero	800 256 50 512 	nmP, S anner, ration	SMTP, VI	NC	e of deli	very)	0 - 55	
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Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM) Data memory (IFFS) Port to plug a SD me Battery to indicate to Data memory when Interfaces RS232-C 1,200 to 23 JSB 2.0 Hi-Speed de Ethernet 10/100 Mb L USB host on the op L USB host on the op EUSB WLAN stick 2.4 Gi JSB WLAN stick 2.4 Gi JSB Bluetooth adap	reflex from below or top detecting reflex from below or top detecting to locating edge left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB Emory card (SDHC, SDXC) up to GB Emory	LPD DHC Serv USB Serv USB hots	, RawlF P, HTT vice key WLAN vice Key Bluetc	printi P/HTT or USI stick 2 /, USB oth ac	ng, SOA PS, FTP, B memo 4 GHz & memory lapter, U	P webs FTPS, ry stic 02.11t v stick, SB WL	service, TIME, N k b/g/n keyboa AN stick	OPC UATP, Zero	800 256 50 512 8 8 8, WebDoconf, S	nmP, S anner, ration	SMTP, VI	NC	e of deli	very)	0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clow Main memory (RAM) Data memory (IFFS) Port to plug a SD me Battery to indicate t Data memory when Interfaces RS232-C 1,200 to 23 USB 2.0 Hi-Speed de Ethernet 10/100 Mbit 1 USB host on the op 1 USB host on the op 2 USB wLAN stick 2.4 Git	reflex from below or top detecting reflex from below or top left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB emory card (SDHC, SDXC) up to GB emory card (SDHC, SDXC) up to GB emory card (Seg. serial numbers) 0,400 baud / 8 bit evice to connect a PC it/s peration panel to plug a peration panel to plug a pack of the device to plug a back of the device t	LPD DHC Serv USB Serv USB hots	, RawlF P, HTT vice key WLAN vice Key Bluetc	printi P/HTT or USI stick 2 /, USB oth ac	ng, SOA PS, FTP, B memo 4 GHz & memory lapter, U	P webs FTPS, ry stic 02.11t v stick, SB WL	service, TIME, N k b/g/n keyboa AN stick	OPC UATP, Zero	800 256 50 512 3, WebDoconf, S	nmP, S anner, ration	SMTP, VI	NC	e of deliv	very)	0 - 55	
Reflective sensor Sensor distance Material passage Electronics Processor 32 bit clo Main memory (RAM, Data memory (IFFS) Port to plug a SD me Battery to indicate to Data memory when Interfaces RS232-C 1,200 to 23 USB 2.0 Hi-Speed de Ethernet 10/100 Mbit 1 USB host on the op 1 USB host on the op 2 USB hosts on the b USB WLAN stick 2.4 Gi 2.4 Gi USB Bluetooth adap USB host, 24 VDC, to	reflex from below or top detecting reflex from below or top left-aligned mm from centre to locating edge centered mm up to mm ck rate MHz MB emory card (SDHC, SDXC) up to GB emory card (SDHC, SDXC) up to GB emory card (Sender, real-time clock power turns off (e.g. serial numbers) 0,400 baud / 8 bit evice to connect a PC it/s ceration panel to plug a peration panel to plug a pack of the device to plug a pack of	LPD DHC Serv USB Serv USB hots	, RawlF P, HTT vice key WLAN vice Key Bluetc	printi P/HTT or USI stick 2 /, USB oth ac	ng, SOA PS, FTP, B memo 4 GHz & memory lapter, U	P webs FTPS, ry stic 02.11t v stick, SB WL	service, TIME, N k b/g/n keyboa AN stick	OPC UATP, Zero	800 256 50 512 3, WebDoconf, S	nmP, S anner, ration	SMTP, VI	NC	e of deliv	very)		

¹⁾ Specifications are standard values. Applications with small or strongly adhesive labels have to be tested, so are thin, slim, thick or stiff materials.
²⁾ when labels are torn off, cut, rewound
³⁾ A ribbon should be at least as wide as the liner.

 \blacksquare standard \Box option

Technical data

Voltage		100 - 240 VAC, 50/60	Hz, PFC				
Power consumption	on	<10 W in standby / t) W			
Temperature /	Operation	+5 - 40°C / 10 - 85 9					
humidity	Stock	0 - 60°C / 20 - 85 %	6, not conden	sing			
	Transport	-25 - 60°C / 20 - 85 %, not condensing					
Approvals			CE, FCC Class A, ICES-3, cULus, CB, CoC Mexico, CCC, EAC, BIS, BSMI, KC-Mark, RCM				
Operation panel							
Colored LCD touch	display	Screen diagonal	ıı ı	4.3			
		Resolution Width x I	Height px	272 x 480			
Setup options							
	Print Labels Ribbon Tear-of Peal-of Cut Apply Interfac	f f	Region: - Language - Country - Keyboard - Time zone Time Display: - Brightnes - Power san - Orientatic Interpreter	l e ss ving mode			
Status bar							
	Record Pre-wa SD mer	ion of data data stream rning to a ribbon endin nory card plugged emory stick plugged	Bluetooth WLAN g Ethernet USB slave Time				
Controls							
	Ribbon	winding pre-warning ending	Print head v Print head to Print head o	emperature			
		al ending	Pinch roller	•			
			Peripheral e				
Test routines			'				
System diagnostic	s and pri	nt head detection at st	art up				
Display of informat	tion, Status	printout	Test grid				
test printout,	Fonts li		Label profile				
analysis	List of o		List of event Monitor mo				
Status reports		out of printer settings					
2.2.00	such a - Device - Displa	as print lengths and ser e status request by soft by of network errors, lin neral errors, etc. on the	ware commar ks missing, ba	nd arcode errors,			
Fonts							
provided internally	5 bitma 12 x 12	np fonts: dots	7 vector fon AR Heiti Me	ts:			
	16 x 16 16 x 32 OCR-A OCR-B	dots		821			
to store	16 x 16 16 x 32 OCR-A OCR-B		CG Triumvir Garuda HanWangHe Monospace Swiss 721	ate Cond. Bold eiLight 821			
	16 x 16 16 x 32 OCR-A OCR-B TrueTyl Window DOS 43 EBCDIO	dots pe fonts ws-1250 to -1257 7, 737, 775, 850, 852, 85 500 9-1 to -10 and -13 to -1 M 720 man	CG Triumvir Garuda HanWangHe Monospace Swiss 721 Swiss 721 B	ate Cond. Bold eiLight 821 old			
	16 x 16 16 x 32 OCR-A OCR-B TrueTyl Window DOS 43 EBCDIC ISO 885 WinOEI UTF-8 MacRoi DEC MC KOI8-R Westerr Chinese Chinese	dots pe fonts ws-1250 to -1257 7, 737, 775, 850, 852, 85 500 9-1 to -10 and -13 to -1 M 720 man	CG Triumvir Garuda HanWangHe Monospace Swiss 721 Swiss 721 B 57, 862, 864, 86 6 Cyrillic Greek Latin Hebrew	ate Cond. Bold eiLight 821 old			
Character sets	16 x 16 16 x 32 OCR-A OCR-B TrueTyl Window DOS 43 EBCDIC ISO 885 WinOEI UTF-8 MacRoi DEC MC KOI8-R Westeri Easterr Chinese Chinese Chinese Thai Widths Zoom fi	pe fonts ws-1250 to -1257 7, 737, 775, 850, 852, 8: 2500 19-1 to -10 and -13 to -1 M 720 man SS In European e, simplified e, traditional and heights 1 - 3 mm actors 2 to 10	CG Triumvir Garuda HanWangHe Monospace Swiss 721 Swiss 721 B 57, 862, 864, 86 6 Cyrillic Greek Latin Hebrew Arabic	ate Cond. Bold eiLight 821 old			
Character sets Bitmap fonts	16 x 16 16 x 32 OCR-A OCR-B TrueTyl Window DOS 43 EBCDICO ISO 885 WinOEI UTF-8 MacRot DEC MC KOI8-R Western Chinese Chinese Thai Widths Zoom f Orienta Onts Widths Continu	pe fonts vs-1250 to -1257 7, 737, 775, 850, 852, 85 500 s9-1 to -10 and -13 to -1 M 720 man European e, simplified e, traditional and heights 1 - 3 mm actors 2 to 10 titions 0°, 90°, 180°, 270' and heights 0.9 - 128 m	CG Triumvir Garuda HanWangHe Monospace Swiss 721 Swiss 721 B 57, 862, 864, 86 6 Cyrillic Greek Latin Hebrew Arabic	ate Cond. Bold eiLight 821 old			
to store Character sets Bitmap fonts Vector / TrueType for the styles	16 x 16 16 x 32 OCR-A OCR-B TrueTyl Window DOS 43 EBCDIC ISO 885 WinOEI UTF-8 MacRon DEC MC KOI8-R Western Eastern Chinese Chinese Thai Widths Zoom f. Orienta fonts Continu Orienta	dots pe fonts ws-1250 to -1257 7, 737, 775, 850, 852, 85 500 99-1 to -10 and -13 to -1 M 720 man CS n European e, simplified e, traditional and heights 1 - 3 mm actors 2 to 10 utions 0°, 90°, 180°, 270° and heights 0.9 - 128 n	CG Triumvir Garuda HanWangHe Monospace Swiss 721 Swiss 721 B 57, 862, 864, 86 6 Cyrillic Greek Latin Hebrew Arabic	ate Cond. Bold eiLight 821 old			

Elements		lines, arrows, rectangles, c	ircles, ellipses				
		- filled and gradient					
Formats		PCX, IMG, BMP, TIF, MAC, GIF, PNG					
Barcodes							
Linear		Code 39, Code 93 Code 39 Full ASCII Code 128 A, B, C EAN 8, 13 EAN/UCC 128 / GS1-128 EAN/UPC Appendix 2 EAN/UPC Appendix 5 FIM HIBC	Interleaved 2/5 Ident and routing code of Deutsche Post Codabar JAN 8, 13 MSI Plessey Postnet RSS 14 UPC A, E, E0				
2D and stacked		All codes may vary in height Orientations 0°, 90°, 180°, 2	stacked, stacked omni-dire nt, modular width and ratio 270° ntouts and start/stop code).			
Software							
Label software		cablabel S3 Lite cablabel S3 Viewer cablabel S3 Pro cablabel S3 Print					
Running also	with	CODESOFT NiceLabel BarTender					
Stand-alone opera	ation						
Windows printer drivers WHQL certified	for	Windows Vista Windows 7 Windows 8 Windows 8.1 Windows 10	Server 2008 Server 2008 R2 Server 2012 Server 2012 R2 Server 2016 Server 2019				
Apple Mac OS X printer drivers		from version 10.6					
Linux printer drivers		from CUPS 1.2		-			
Programming		JScript printer language abc Basic Compiler					
Integration		SAP Database Connector					
Emulation		ZPL (Datastream must be	tested in advance.)				
Administration		Printer control Configuration in the Intrar Network Manager (in prep					

cab makes use of free and Open Source software in its products. See information provided on **www.cab.de/opensource**

OPC UA

All the latest cab printers are ready to interact with machines and components of different manufacturers in industrial plants.

An OPC UA server and a client are a part of the firmware.





For further data see also the Internet: www.cab.de/en/opcua

Label software

cablabel S3 - design, print, administrate

cablabel S3 opens up the full potential of cab devices.
At first, a label must be defined. Its modular design enables cablabel S3 adapt to requirements step by step.
Embedded plug-ins like the JScript Viewer support features such as native JScript programming. The designer user interface synchronizes in real time, so are JScripts codes. Integrating the Database Connector or a barcode verifier are options.







Stand-alone printing

Deciding for this operating mode enables a printer to select and print labels even when there is no host system connected. Labels can be designed using software such as cablabel S3 or programmed in a text editor directly on a PC. Data such as label formats, texts, graphics, as well s contents from a database can be stored on a memory card, a USB memory stick or in the printer's internal IFFS memory. Only variable data are sent by a keyboard, a barcode scanner, a scale or any other host system to a printer to be printed. It may also be recalled by the Database Connector from the host and printed.



Printer control



Drivers

cab provides 32 / 64 bit drivers to control a printer with software other than cablabel S3.



To run the drivers, operating systems need to be at least Windows¹⁾ Vista, Mac OS X²⁾³⁾ 10.6 and Linux³⁾ CUPS 1.2.



Drivers are provided on a DVD included in the scope of delivery of a printer, and for free download on **www.cab.de/en/support**

Programming



JScript

cab printers embed the JScript programming language.
Free manual download on www.cab.de/en/programming

ABC abc Basic Compiler

abc in addition to JScript and as an integral firmware component enables advanced printer programming before data are edited for printout. For example, external printer languages can be replaced without intervening in the print application in progress. Data may be imported as well from other systems such as scales, barcode scanners or a PLC.

Integration



Printer Vendor Program

cab as a partner in this program developed a replace method to control cab printers from SAP⁴ R/3 using SAPScript. Only variable data are sent by a host system to a printer. They unite on the printer with the images and fonts that have been stored in the local memory (IFFS, memory card, etc.).

Printer administration

Configuration in the Intranet and Internet

cab printers integrate a HTTP and FTP server. By this, a printer can be controlled and configured, firmware

updated and memory cards managed using standard applications such as web browsers or FTP clients. Using SNMP/SMTP clients, the attention of administrators or operators is drawn to warnings and errors via email or SNMP datagrams. Time and date are synchronized using a time server.



Network Manager in preparation

Several printers can be managed simultaneously in a network, controlled and configured from one place.

So are firmware updates, memory card management, data synchronization and PIN administration.

Database Connector

Printers connected to a network may access data directly from a central ODBC or OLEDB database and print it on a label. While printing, data can be rewritten to the database.

- 1) Windows is a registered trademark of Microsoft Corporation
- ²⁾ MAC OS X is a registered trademark of Apple Computer, Inc.
- ³⁾ for device series SQUIX, MACH 4S, EOS, HERMES Q, PX, PX Q
- 4) SAP and all corresponding logos are trademarks or registered trademarks of SAP SE

Overview of accessories

				1.1, 1.2	1.3, 1.4	1.5, 1.6	1.7, 1.8	1.9
Pos.		Basic device	Peel-off device	SQUIX 2	SQUIX 4.3 SQUIX 4	SQUIX 6.3		SQUIX 4.3 M
2.4	Print rollers DR4-M25, -M50, -M80	uevice	uevice	_	-	_	D D	
2.5	Print roller DRS							
2.0	External operation panel							
2.6	Connecting USB cable							
2.7	Antistatic brush							
2.8	Adapter 100							
2.9	SD memory card 8 GB							
2.10	USB memory stick 8 GB	•						
2.11	USB WLAN stick with a rod antenna	•	•					
2.12	USB Bluetooth adapter	•	•					
2.13	Scanner CC200-SQ	•						
Peel-								
2.14	Present sensor PS800	_	•				_	_
2.15	Present sensor PS900	_						_
2.16	Present sensor PS1000 MP	_			_	-		_
2.17	Extended peel-off plate DP410	_	•					_
2.18	Reflective product sensor	_	•					_
	faces, switches		_			_	_	
3.1	Digital I/O interface							
3.2	I/O interface plug, SUB-D, 25 pins	•						
3.3	Label selection - I/O box	•						
3.4	Hand switch TR2	•						
3.5	Foot switch	•		П			П	
	ecting cable							
4.1	Connecting RS232-C cable							
	ng, perforation, stacking							
	Cutter CU200, CU400, CU600		0					
5.1	tray included		0			_		
5.2	Perforation cutters PCU400/2,5, PCU400/10	•	0	_		_		
5.3	Stacker ST400 M providing a cutter and a base frame	•	0	_	-	-		
5.4	Cutter CSQ 400		_	_	— or \Box	_	■ or □	_
			-		■ or □	_		_
	nding, unwinding Guide plates RG200, RG400	_	•			_		_
6.1		-	_					-
6.3	External rewinders ER1/210, ER2/210 ¹⁾		0				0	
6.5	External rewinders ER4/300, ER6/300 External unwinders EU4/300, EU6/300		0					
6.6 6.7	Kit to adapt a rewinder and/or unwinder		0	-				
	,		U	-				
	cators, demand modules		•					
.1-7.5		-						-
.6-7.8 7.9	Applicator S3200 Demand modules S5104, S5106	-				-		-
	All-around labeler	-		-		_	-	-
7.10 7.11		-	•			_		
	Tube applicator AXON 2	-			_	_		-
	mbly aids							
8.1	Mounting plate	-				-		-
8.2	Profiles 40, 80, 120 mm	-				-		-
8.3	Base plate 500 x 255 mm	-				-		-
8.4	Floor stand 1600	-						-
8.5	Printer retainer	-						-
_	providing an ESD surface			П		П	П	
9.1	providing an ESD surface	•	•					
9.2	for use in food applications		•					
rote	ective chassis							
9.3	Stainless steel chassis to protect in food applications	•	•	-				-
9.4	Chassis to protect from dust	•	•	-				-
J.4	Chassis to protect in cleanroom applications	•	•	_				_

 $^{^{1)}}$ designed for the A+ printer series, adapted to SQUIX; supplied until external rewinders ER20x will be available

Accessories

2.4	Print roller DR4-M25 to process liners and continuous materials up to 25 mm wide Print roller DR4-M50 to process liners and continuous materials up to 50 mm wide Print roller DR4-M80 to process liner and continuous materials up to 80 mm wide Synthetic rubber coating for highly accurate print images	2.14	Present sensor PS800 for use with materials guided left-aligned Labels in peel-off position are detected. After a label has been removed, the next one is printed automatically. Label widths from 16 mm Label heights from 6 mm 7 mm distant from locating edge Present sensor PS900 for use with materials guided left-aligned or centered
2.5	Print roller DRS4 to process materials up to 120 mm wide Silicone coating for extra long service life at a higher print image tolerance		The moveable sensor in particular qualifies for detecting small or customized labels. After a label has been removed, the next one is printed automatically. Label widths from 4 mm Label heights from 6 mm Left-aligned: 12 - 60 mm distant from locating edge centered: position ibid.
2.6	External operation panel If the operation panel on a printer cannot be accessed after installation, an additional external one can be plugged. Connecting USB cable, length 1.8 m	2.16	Present sensor PS1000 MP for use with materials guided centered Labels in peel-off position are detected. After a label has been removed, the next one is printed automatically. Label widths from 4 mm Label heights from 6 mm centered position
	Connecting USB cable, length 3 m Connecting USB cable, length 5 m Connecting USB cable, length 11 m Connecting USB cable, length 16 m	2.17	Extended peel-off plate DP410 to process labels that hardly separate from their liner due to a strong adhesive or very thick liner material. Use only if printing on demand has been triggered by the touch of a button or by a control signal. A present sensor cannot be used.
2.7	Antistatic brush to dissipate electrostatic charge after printing, in particular if plastic materials are in use	3.1	Reflective product sensor to detect products automatically on a conveyor Digital I/O interface Labeling is triggered by a PLC, a sensor or with the help of a hand switch. Status and error reports are displayed. A standard on peel-off devices, an option for basic devices
2.8	Adapter 100 to process label rolls having a core diameter of 100 mm and outside diameters succeeding 180 mm	3.2	I/O interface plug, SUB-D, 25 pins Clamping screws are provided to plug all the control signals to the I/O interface.
2.9	SD memory card 8 GB	3.3	Label selection - I/O box 16 labels per box can be selected from a memory card by a superior control unit such as a PLC. Two boxes may be plugged. Using an I/O box, four inputs and outputs suffice to implement simple PLC processes
2.11	USB memory stick 8 GB	3.4	via abc programming. Hand switch TR2
	USB WLAN stick 2.4 GHz 802.11b/g/n + 5 GHz 802.11a/n/ac A rod antenna provides extended ranges in infrastructure mode.	3.5	to plug to the digital I/O interface Foot switch to plug to the digital I/O interface
2.12	USB Bluetooth adapter		Connecting RS232-C cable 9/9 pins, length 3 m

Cutting, verification, tube labeling

NEW

Saux

Cutter CSQ 400 provided for all basic SQUIX 4 devices assembled to a printer (see delivery program Pos. 1.12/13) or accessorial on delivery.

Paper labels and self-adhesive labels, cardboard and plastic materials, as well as shrink tubes can be cut. By pivoting the cutter, materials can be accessed to be removed. Label heights can be set on the tray.

By keeping in memory the number of cuts, wear can be controlled.

The CSQ 402 provides a more powerful engine and titanium-coated cutters. These guarantee highly performant cutting even through thick materials such as cardboard and shrink tubes, as well as through self-adhesive materials.

Cutter			CSQ 401	CSQ 402	
To be use	ed with		all basic SQUIX 4 devices		
Material	Width	up to mm	120	120	
	Weight of cardboard	up to gr/m²	200	300	
	Thickness	mm	0.7	1.1	
Cut lengt	:h	from mm	10	10	
Tray to co	llect materials length	up to mm	100	100	
Material	passage	up to mm	2.5	2.5	
	rformance erial 1 mm high, no ba	cuts/min ackfeed	120	200	
Service li	fe motor no. of cuts	up to	2 mio.	5 mio.	
	cutter no. of cuts	up to	1* mio.	2* mio.	
Controls			cutter has not reached final position, cutter pivoted cover removed from cutter		

*depending from the material







Scanner CC200-SQ to detect linear barcodes and 2D codes

A camera checks a barcode printed on a label in horizontal or vertical direction in terms of legibility or content. In the case of a bad encoding, printing stops and the label is removed.

The scanner operates in tear-off mode and peel-off mode.

For further information see assembly instructions: www.cab.de/en/cc200

	CC200-SQ
	all SQUIX printers
mm	45 - 150
0	-15 to +15
	1
GOODBAD	legibility
VERIFY	results in terms of legibility are compared with initial data
	GOODBAD



to label tubes of diameters 10 to 17 mm

AXON 2.1 for diameters 16 - 20 mm see AXON catalog

The tubes may be inserted and removed by hand or automatically by a gripper. They may also be ejected to a tray.

For information on the tube labeling system AXON 2 see www.cab.de/en/axon-2

7.11 NEW	AXON 2
] min [a]	

Tube a	applicator		AXON 2		
To be us	To be used with		SQUIX 4.3 MP, SQUIX 4 MP		
Tubes Diameter mm		mm	10 - 17		
	Length including cap	mm	38 - 105		
	Conicity	up to %	0.8		
Labels	Materials		paper, plastics such as PP, PC		
	Width	mm	10 - 56		
	Height	from mm	12		
Liner	Width	up to mm	60		
Controls	5		applicator pivoted, tube missing, wrong tube diameter		

Cutting, perforation, stacking



Cutters CU

to cut paper labels and self-adhesive labels, cardboard, textile and plastic materials, as well as shrink tubes.

Tray to collect a maximum of approx. 50 labels

Cutter	Cutter		CU200	CU	400	CU600	
To be used with		SQUIX 2	SQUIX 4.3 SQUIX 4	SQUIX 4.3 M SQUIX 4 M SQUIX 4.3 MT SQUIX 4 MT	SQUIX 6.3		
Material	Width	up to mm	67	120	114	180	
	Weight of cardboard gr/m ²		60 - 300				
	Thickness mm		0.05 - 1.1				
Cut lengt	h	from mm	5				
Material p	oassage	up to mm	2.5				
	Cycle performance cuts/min with material 1 mm high, no backfeed		100				
Stop printing if		cutter has not reached final position					
Tray							
Label hei	ght	up to mm	-	1	00	-	



Perforation cutters PCU400

perforate continuous materials such as textile tapes or shrink tubes to simplify separation by hand. Cutting the material is also possible.

Perforation cutter			PCU400/2,5	PCU400/10	
To be used with			SQUIX 4.3, SQUIX 4, SQUIX 4.3 M, SQUIX 4 M, SQUIX 4.3 MT, SQUIX 4 MT		
Perforation	on Web spacing	g mm	2.5	10	
	Web width	mm	0.5		
	Width	up to mm	85		
	Weight of cardboard gr/m ²		60 - 300		
	Thickness mm		0.05 - 1.1		
Cut lengt	h	from mm	5		
Material p	oassage	from mm	2.5		
Cycle performance cuts/min with material 1 mm high, no backfeed		,	100		
Stop prin	ting if		cutter has not reached final position		



Stacker ST400 M providing a cutter

- Printed materials are cut and collected. As soon as stacking has reached its maximum height, printing interrupts. Limitations may occur with stiff or curved materials. We recommend to have such applications tested by cab.
- 2 Devices can be set anywhere on a table with the help of a base frame.

Stacker providing a cutter			ST400 M
To be use	To be used with		SQUIX 4.3 M, SQUIX 4 M SQUIX 4.3 MT, SQUIX 4 MT
Material	Width	mm	20 - 100
	Weight of card	lboard gr/m²	60 - 300
	Thickness	mm	0.05 - 0.8
Cut lengt	h	mm	20 - 150
Material	passage	up to mm	1.2
, ,	formance erial 1 mm high	cuts/min , no backfeed	100
Stop printing if			cutter has not reached final position, paper jam, stacker cover open, stacking has reached maximum height
Stacking	height	up to mm	100

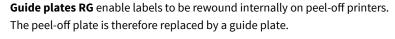


Support table - label W x H

The table and the protective cover adapt to the label size. To be requested individually

Rewinding, unwinding with or without the use of a cardboard core





Guide plate		RG200	00 RG400		
	To be used with		SQUIX 2 P	SQUIX 4.3 P SQUIX 4 P	SQUIX 4.3 MP SQUIX 4 MP
	Material width	up to mm	67	120	114
-	Roll diameter	up to mm		142	
	Tightening axle core diameters of mm			38.1 - 40	
	Winding		outside		



External rewinders ER1, ER2 to plug directly to a printer using screws They pick up materials wound either on the outside or on the inside. An electronic swing arm keeps winding consistent and tight.

External rewinder		ER1/210	ER2/210
To be used with		SQUIX 4.3, SQUIX 4 SQUIX 4.3 M, SQUIX 4 M	SQUIX 6.3
Material width	up to mm	120	180
Roll diameter	up to mm	20)5
Tightening axle core diameters of	mm	7	6
Winding		outside (or inside



External rewinders ER4, ER6 providing a built-in power supply unit They operate also with printers other than cab.

They pick up materials wound either on the outside or on the inside. An electronic swing arm keeps winding consistent and tight.

External rewinder		ER4/300	ER6/300		
To be used with		SQUIX 4.3, SQUIX 4 SQUIX 4.3 M, SQUIX 4 M	SQUIX 6.3		
Material width	up to mm	120	180		
Roll diameter	Roll diameter up to mm		300		
Tightening axle core diameters of			76		
Winding		outside or inside			
Kit to adapt					
ER4, ER6 to a SQUIX printe	r				
ER4, ER6 and EU4, EU6 to a	SQUIX printer				



External unwinders EU

enable labels to be fed consistent even if rolls are heavy. They pick up materials wound either on the outside or on the inside.

External unw	inder	EU4	EU6/300		
To be used with		SQUIX 4.3 SQUIX 4	SQUIX 4.3 M SQUIX 4 M SQUIX 4.3 MT SQUIX 4 MT	SQUIX 6.3	
Material width	up to mm	120	114	180	
Roll diameter	up to mm	300			
Core diameter	up to mm	38.1			
	adapter included mm	76			
Winding		outside or inside			
Kit to adapt					
EU4, EU6 to a SQL	JIX printer				
ER4, ER6 and EU4	, EU6 to a SQUIX printer				

Applicator S1000



Labeling in real time

A S1000 assembled to a SQUIX peel-off printer provides a cost-effective solution if operated semi-automatically or integrated in vertical orientation in production lines. A stroke cylinder applies the labels to products.

Long service life

The ball bearing guide bars are low-wear.

Products of different heights

can be labeled by means of a stroke cylinder. Various stroke lengths are provided.

Compressed air regulation unit

Micro filters prevent from contamination. Regulating the pressure ensures a permanent good labeling quality.

4 Highly-reliable processes

The supporting air, intake air and stroke speed may be adapted. If sensitive products and packagings are in use, the pressing force can be reduced to less than 10 N (1 kg). To prevent intake ducts from contamination, they get purged after any labeling.

6 Label sizes

Labels 25 to 176 mm wide and 25 to 200 mm high can be applied.

Supporting air

to blow labels onto a pad

Pad

Labels are transferred to a pad and held there by vacuum. They move towards a product uby means of a stroke cylinder.

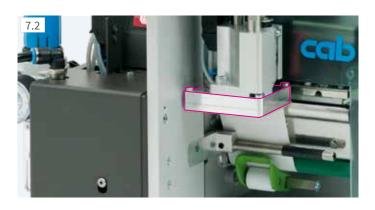
Pre-dispense button

to verify a labeling process. By pushing the button once, a label is printed and transferred to the applicator. By pushing the button once more, labeling is triggered.

Applicator		S1000-220	S1000-300	S1000-400
To be used with	SQUIX 2, SQUIX 4.3, SQUIX 4 SQUIX 4.3 M, SQUIX 4 M, SQUIX 6.3			
Cylinder stroke	mm	220	300	400
Pad stroke below the device	mm	64	144	244
Compressed air	bar		4.5	
Cycle rate labels/min app	orox.1)		25	

¹⁾ calculated at a stroke of 100 mm below the device, with labels 100 mm high, at a print speed of 100 mm/s

Accessories

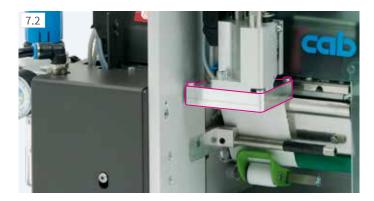


Universal pads

Drilled intake holes are arranged in a grid and covered by foil, to be pierced according to the size of a label.

Universal pad	A10	A1021	
To be used with	SQUIX 2	SQUIX 4.3 SQUIX 4	SQUIX 4.3 SQUIX 4
Label width mm	25 - 63	25 - 70	25 - 90
Label height mm	25	- 60	25 - 90
Product surface	flat		
Product height	various		
State of a product during labeling	at rest		

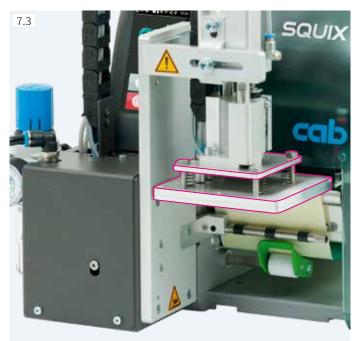
Applicator S1000 accessories



Tamp pads

are manufactured according to the size of a label.

Tamp pad		A1021		
To be used with		SQUIX 2	SQUIX 4.3 SQUIX 4	SQUIX 6.3
Label width	mm	25 - 63	25 - 116	50 - 176
Label height	mm	25 - 200		
Product surface		flat		
Product height		various		
State of a product during labeling		at rest		



Universal pads, spring-mounted

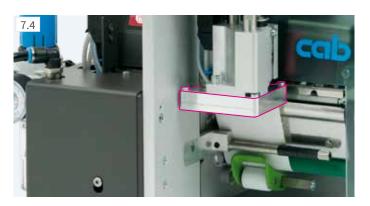
Pitch of spring enables labels to apply even on inclined surfaces. Drilled intake holes are arranged in a grid and covered by foil, to be pierced according to the size of a label.

Universal pad		A1321 A1321		
To be used with		SQUIX 4.3, 4	SQUIX 4.3, 4	
Label width	mm	25 - 116	25 - 116	
Label height	mm	25 - 102	25 - 152	
Product surface		flat		
Product height		various		
State of a product during labeling		at rest		

Tamp pads, spring-mounted

Pitch of spring enables labels to apply even on inclined surfaces. Manufacture according to the size of a label

Tamp pad		A1321		
To be used with		SQUIX 4.3, 4	SQUIX 6.3	
Label width	mm	25 - 116	50 - 176	
Label height	mm	25 - 200		
Product surface		flat		
Product height		various		
State of a product during labeling		at rest		



Blow pads

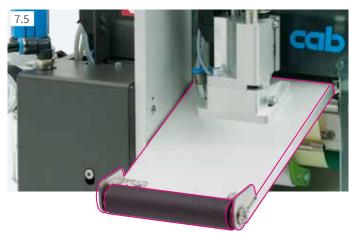
to apply labels on products sensitive to pressure. A pad moves to a height fixed approx. 10 mm above a product to trigger labeling.

Blow pad		A2021		
To be used with		SQUIX 2 SQUIX 4.3, 4		SQUIX 6.3
Label width	mm	25 - 63	25 - 116	provided
Label height	mm	25 - 100 on reque		on request
Product surface		flat		
Product height		fixed		
State of a product during labeling		at rest or in motion		

Roll-on pads

Labels are fed to the roller of a pad during printing. The pad then moves to the product.

Labels are picked up by the product in motion and rolled on.



Roll-on pad		A1411		
To be used with		SQUIX 4.3, 4 SQUIX 6.3		
Label width	mm	25 - 116 50 - 176		
Label height	mm	80 - 200		
Product surface		flat		
Product height		various		
State of a product during labeling		in motion		

Applicator S3200



Labeling in real time

A S3200 assembled to a SQUIX peel-off printer provides a cost-effective solution if operated semi-automatically or integrated in production lines. Printed labels are applied to products automatically. For this purpose, labels are set 45° to 95° to the horizontal by a rotary cylinder and move towards products by means of a a short-stroke cylinder.

In terms of service life, pre-dispense, compressed air regulation, process reliability and supporting air, data correspond to the S1000 applicator (see page 18).

Applicator		S3200
To be used with		SQUIX 2, SQUIX 4.3, SQUIX 4, SQUIX 4.3 M, SQUIX 4 M
Rotary cylinder		45° - 95°
Stroke cylinder	up to mm	30
Immersion depth Pad F	up to mm	5
Compressed air	bar	4.5
Cycle rate labels/min approx.1)		20

1) calculated with labels 40 mm high, at a print speed of 100 mm/s

Tamp pads or blow pads

are manufactured according to the size of a label.

Tamp pad		A3200-1100	
To be used with		SQUIX 2	SQUIX 4.3, 4
Label width	mm	4 - 63	10 - 116
Label height	mm	6	- 80
Product surface		flat	
State of a product during labeling		at rest	
Blow pad		A3200-2100	
To be used with		SQUIX 2	SQUIX 4.3, 4
Label width	mm	10 - 63	10 - 116
Label height	mm	10) - 80
		flat	
Product surface		1	flat

Demand modules

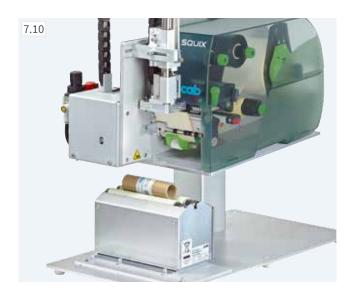


Demand modules \$5104, \$5106

label products in motion on a conveyor. Positions are detected by a product sensor. As soon as peel-off has been triggered, the next label is printed. The speed of a product on the conveyor must adapt to the print speed. A reflective sensor detects positions.

Demand module		S5104	S5106
To be used with		SQUIX 4.3, SQUIX 4	SQUIX 6.3
Label width mm		25 - 116	50 - 176
Label height	mm	25 - 210	
Print line distance to the peel-off plate	mm	336 - 518	
Product surface		flat	
Product height		fixed	
State of a product during labeling		in motion, speed adapted to the printer	
Cycle rate labels/min approx.1)		60	

All-around labeler



All-around labeler

to label cylindric items on a 360° circumference. Products are laid onto the rollers and labeling is triggered via a hand switch or a foot switch.

Delivery includes a mount, a cable to connect to a SQUIX printer, and a foot switch

Tamp pad		A1021	M1021	
To be used with		SQUIX 2	SQUIX 4.3, SQUIX 4	
Label width	mm	25 - 63	25 - 116	
Label height	mm	25 - 140		
Product diameter	mm	12 - 40		
Product surface		cylindric		
State of a product during labeling		in rotary motion		

Assembly aids provided for SQUIX label printers



Mount

to assemble a labeling system and a product retainer

Mounting plate

to assemble a labeling system

Profile

aluminum square

40, 80, 120 mm; further lengths may be provided on request

─③ Base plate

to assemble a product retainer 500 x 255 mm standard size



Floor stand

to enable a printer operate quickly and flexibly in any production line. Positions (i.e. heights, widths) on which products need to be labelled can be set in few steps. Four guide rollers on the carriage provide mobility. To be aligned on site using adjustable feet

Floor stand		1600
Total height	mm	1,600
Labeling heights	up to mm	1,400
Outreach to centre of label	mm	230 - 500
Carriage dimensions	W x H x D mm	600 x 140 x 860



Printer retainer

to fix and quick-lock a label printer

Label printers providing special covers or protective chassis



Printers providing a conductive ESD surface

available for all printer types

All the parts of a casing are manufactured according to DIN EN 61340-5-1:2016 to protect from electrostatic charge.

Surface resistant according to DIN IEC 60093 \leq 10⁴ ohm; charge reduces from 1,000 V to 100 V in less than two seconds

The hinged cover with the upper device plate (as a unit) are provided as a spare part.



Printers for use in food applications

available for all printer types

Covers are magnetic so that splindered parts can be detected by metal detectors or x-ray inspection systems.

Blue color serves for optical differentiation from food.

The entire casing may be manufactured detectable on request.

The materials manufactured comply with food regulations such as EU Nr. 10/2011 and FDA CFR 21 177.2600.



Stainless steel chassis to protect in food applications

available for SQUIX 4 and SQUIX 6 printers

Labels are removed through the front.

FThe front has to be opened and the printer pulled out on telescopic rails to replace materials. Close the front for steam jet cleaning.

Protection class IP69K according to EN 60529



Chassis to protect from dust

available for SQUIX 4 and SQUIX 6 printers

Labels are removed through the front.

The fan with a filter provide overpressure and prevent from dust entering the chassis.

Protection class IP52 according to EN 60529

Chassis providing a suction nozzle to protect in cleanroom applications available for SQUIX 4 and SQUIX 6 printers

Maintenance



Label sensorsunlock by touch to be pulled out.



Print heads require few steps to be replaced. In general, no adjustments are needed.



Print rollers are quick and easy to remove using a screw.

ONE tool

is provided ready on a device to replace all the components and assemble periphery.



Delivery program of label printers

Pos	Part no.	Label printers with left-aligned material guidance
1.1	5977030 5977031	Label printer SQUIX 2/300 Label printer SQUIX 2/600
1.2	5977032 5977033	Label printer SQUIX 2/300P Label printer SQUIX 2/600P
1.3	5977014 5977015 5977001 5977002	Label printer SQUIX 4.3/200 Label printer SQUIX 4/300 Label printer SQUIX 4/600
1.4	5977016 5977017 5977004 5977005	Label printer SQUIX 4.3/200P Label printer SQUIX 4.3/300P Label printer SQUIX 4/300P Label printer SQUIX 4/600P
1.5	5977034 5977035	Label printer SQUIX 6.3/200 Label printer SQUIX 6.3/300
1.6	5977036 5977037	Label printer SQUIX 6.3/200P Label printer SQUIX 6.3/300P
Pos	Part no.	Label printers with centered material guidance
1.7	5977018 5977019 5977010 5977011	Label printer SQUIX 4.3/200M Label printer SQUIX 4.3/300M Label printer SQUIX 4/300M Label printer SQUIX 4/600M
1.8	5977022 5977023 5977007 5977008	Label printer SQUIX 4.3/200MP Label printer SQUIX 4.3/300MP Label printer SQUIX 4/300MP Label printer SQUIX 4/600MP
1.9	5977024 5977012 5977025	Label printer SQUIX 4.3/300MT Label printer SQUIX 4/300MT Label printer SQUIX 4/600MT

Pos.	Part no.	Optional label printers
1.10	5977xxx.124	Printers providing an ESD surface Label printer SQUIX x/xxx-ESD "x" - device Pos. 1.1-1.5
1.11	5977xxx.122	Printers for use in food applications Label printer SQUIX x/xxx-FOOD "x" - device Pos. 1.1-1.5

 $[\]boldsymbol{x}$ - user-specific part no. following request

Pos.	Part no.	Label printers with cutter CSQ
1.12	5977014.648 5977018.648 5977001.648 5977010.648 5977002.648 5977011.648	Label printer SQUIX 4.3/200-C1 Label printer SQUIX 4.3/200M-C1 Label printer SQUIX 4/300-C1 Label printer SQUIX 4/300M-C1 Label printer SQUIX 4/600-C1 Label printer SQUIX 4/600M-C1
1.13	5977014.649 5977018.649 5977001.649 5977010.649 5977002.649 5977011.648	Label printer SQUIX 4.3/200-C2 Label printer SQUIX 4.3/200-C2 Label printer SQUIX 4/300-C2 Label printer SQUIX 4/300M-C2 Label printer SQUIX 4/600-C2 Label printer SQUIX 4/600M-C2

	Scope of delivery	
	Label printer Power cable type E+F, length 1.8 Connecting USB cable, length 1.8 USB WLAN stick 2.4 GHz 802.11b, Instructions DE/EN	3 m
DVD:	Windows 8	ertified for Server 2008 Server 2008 R2 Server 2012 Server 2012 R2 Server 2016 Server 2019

Pos		Part no.	Wear parts
		5977384.001 5977385.001	Print head 2/300 Print head 2/600
2.1		5977382.001 5977383.001	Print head 4.3/200 Print head 4.3/300
2.1		5977444.001 5977380.001	Print head 4/300 Print head 4/600
		5977386.001 5977387.001	Print head 6.3/200 Print head 6.3/300
2.2		5954102.001 5954180.001 5954245.001	Print roller DR2 Print roller DR4 Print roller DR6
2.3		5954104.001 5954183.001 5954246.001	Guide roller RR2 Guide roller RR4 Guide roller RR6

Delivery program of accessories

Pos		Part no.	
		F0F0700 004	District and the DD4 MOS
		5953700.001	Print roller DR4-M25
2.4		5953701.001	Print roller DR4-M50
	-	5953702.001	Print roller DR4-M80
2.5		5954978.001 5954985.001 5954979.001	Print roller DRS2 Print roller DRS4 Print roller DRS6
	***	6010186	External operation panel
2.6		5907718	Connecting USB cable, length 1.8 m
		5907730	Connecting USB cable, length 3 m
		5907750	Connecting USB cable, length 5 m
	4	5907760	Connecting USB cable, length 11 m
		5907765	Connecting USB cable, length 16 m
2.7		5977797 5977339	Antistatic brush 2" Antistatic brush 4" / 6"
2.8	0	5959622	Adapter 100
2.9		5977370	SD memory card 8 GB
2.10		5977730	USB memory stick 8 GB
2.11		5977731	USB WLAN stick with a rod antenna 2.4 GHz 802.11b/g/n + 5 GHz a/n/ac
2.12		5977732	USB Bluetooth adapter
2.13		5977840	Scanner CC200-SQ
Pos.		Part no.	Peel-off
2.14	II.	5977585	Present sensor PS800
2.15		5984482 5977538	Present sensor PS 2/900 Present sensor PS 4/900
2.16		5977735	Present sensor PS1000 MP
2.17	3,	5977798 5978908 5977799	Extended peel-off plate DP210 Extended peel-off plate DP410 Extended peel-off plate DP610
2.18	•	5978909	Reflective product sensor

Pos.		Part no.	Interfaces, switches
3.1	M	5977767	Digital I/O interface
3.2		5917651	I/O interface plug, SUB-D, 25 pins
3.3	1	5948205	Label selection - I/O box
3.4	3	5955710	Hand switch TR2
3.5	P	5955711	Foot switch
Pos.		Part no.	Connecting cable
4.1		5550818	Connecting RS232-C cable 9/9 pins, length 3 m
Pos.		Part no.	Cutting, perforation, stacking
5.1		5979032 5978900 5979033	Cutter CU200 Cutter CU400 Cutter CU600
5.2		5978901 5978920	Perforation cutter PCU400/2,5 Perforation cutter PCU400/10
5.3	1	5978902	Stacker ST400 M providing a cutter and a base frame
3.3		хххххх	Base frame, label W x H
5.4		5984550 5984565	Cutter CSQ 401 Cutter CSQ 402
Pos.		Part no.	Rewinding, unwinding
6.1		5979031 5978903	Guide plate RG200 Guide plate RG400
6.3		5948102.597 5943251.597	External rewinder ER1/210 External rewinder ER2/210
6.5		5946090 5946420	External rewinder ER4/300 External rewinder ER6/300
6.6		5946091 5946421	External unwinder EU4/300 External unwinder EU6/300
6.7	121	5978943	Kit to adapt ER4, ER6 and EU4, EU6

Delivery program of accessories

Pos	•	Part no.	Applicators, demand modules
7.1		5976086 5976087 5976088	Applicator S1000-220 Applicator S1000-300 Applicator S1000-400
		5949072	Universal pad A1021 up to 70 x 60
7.2	A.	5949075	Universal pad A1021 up to 90 x 90
		ххххххх	Tamp pad A1021 W x H
		5949076	Universal pad A1321 up to 116 x 102
7.3		5949077	Universal pad A1321 up to 116 x 152
		ххххххх	Tamp pad A1321 W x H
7.4	20	ххххххх	Blow pad A2021 WxH
7.5		ххххххх	Roll-on pad A1411 W x H
7.6		5976085	Applicator S3200
7.7		ххххххх	Tamp pad A3200-1100 W x H
7.8	30	хххххх	Blow pad A3200-2100 W x H
7.9		5976083 5979035	Demand module S5104 Demand module S5106
7.10	D	5976084 5979089 5550999 8930933.001	All-around labeler Mount Cable to connect to a SQUIX printer Foot switch
7.11		5979509	Tube applicator AXON 2 providing a TRV transport roller a tray a peel-off plate 56

x - user specific part no. following request

Pos	•	Part no.	Assembly aids
8.1	1-7	5979036 5978910 5978923	Mounting plate SQUIX 2 Mounting plate SQUIX 4 Mounting plate SQUIX 6
8.2	0	5958365 5965929 5971136	Profile 40 Profile 80 Profile 120 further lengths provided on request
8.3		5961203	Base plate 500 x 255
8.4	-43	5947400	Floor stand 1600
8.5		5979037 5978922 5979038	Printer retainer SQUIX 2 Printer retainer SQUIX 4 Printer retainer SQUIX 6
Pos		Part no.	Special covers
9.1		5977771.001 5977763.001 5977772.001	Hinged cover SQUIX 2-ESD Hinged cover SQUIX 4-ESD Hinged cover SQUIX 6-ESD
9.2		5977773.001 5977764.001 5977774.001	Hinged cover SQUIX 2-FOOD Hinged cover SQUIX 4-FOOD Hinged cover SQUIX 6-FOOD
Pos		Part no.	Protective chassis
Pos 9.3		Part no. 5979071 5979305	Protective chassis Stainless steel chassis SQUIX 4 Stainless steel chassis SQUIX 6
		5979071	Stainless steel chassis SQUIX 4 Stainless steel chassis SQUIX 6 Chassis SQUIX 4 220 V to protect from dust Chassis SQUIX 6 220 V to protect from dust
9.3		5979071 5979305 5979080	Stainless steel chassis SQUIX 4 Stainless steel chassis SQUIX 6 Chassis SQUIX 4 220 V to protect from dust Chassis SQUIX 6 220 V
9.3		5979071 5979305 5979080 5979080.126	Stainless steel chassis SQUIX 4 Stainless steel chassis SQUIX 6 Chassis SQUIX 4 220 V to protect from dust Chassis SQUIX 6 220 V to protect from dust Chassis SQUIX 4 to protect in cleanroom applications Chassis SQUIX 6
9.3		5979071 5979305 5979080 5979300 5979080.126 5979300.126	Stainless steel chassis SQUIX 4 Stainless steel chassis SQUIX 6 Chassis SQUIX 4 220 V to protect from dust Chassis SQUIX 6 220 V to protect from dust Chassis SQUIX 4 to protect in cleanroom applications Chassis SQUIX 6 to protect in cleanroom applications Label software cablabel S3 Lite (download on cab.de/en)
9.3		5979071 5979305 5979080 5979300 5979080.126 5979300.126 Part no.	Stainless steel chassis SQUIX 4 Stainless steel chassis SQUIX 6 Chassis SQUIX 4 220 V to protect from dust Chassis SQUIX 6 220 V to protect from dust Chassis SQUIX 4 to protect in cleanroom applications Chassis SQUIX 6 to protect in cleanroom applications Label software cablabel S3 Lite
9.3 9.4 Pos		5979071 5979305 5979300 5979300 5979300.126 5979300.126 Part no. Bundle 5588101 5588150 5588151 5588152 5588155 5588155 5588166 5588155 5588156 5588157	Stainless steel chassis SQUIX 4 Stainless steel chassis SQUIX 6 Chassis SQUIX 4 220 V to protect from dust Chassis SQUIX 6 220 V to protect from dust Chassis SQUIX 4 to protect in cleanroom applications Chassis SQUIX 6 to protect in cleanroom applications Label software cablabel S3 Lite (download on cab.de/en) cablabel S3 Pro 1 WS cablabel S3 Pro 5 WS cablabel S3 Pro 10 WS cablabel S3 Pro 1 additional licence cablabel S3 Pro 9 additional licences cablabel S3 Print 1 WS cablabel S3 Print 5 WS cablabel S3 Print 10 WS cablabel S3 Print 1 additional licences cablabel S3 Print 9 additional licences
9.3 9.4 Pos		5979071 5979305 5979300 5979080.126 5979300.126 Part no. Bundle 5588001 5588100 5588151 5588152 5588105 5588105 5588106 5588155 5588106 5588155	Stainless steel chassis SQUIX 4 Stainless steel chassis SQUIX 6 Chassis SQUIX 4 220 V to protect from dust Chassis SQUIX 6 220 V to protect from dust Chassis SQUIX 6 220 V to protect in cleanroom applications Chassis SQUIX 6 to protect in cleanroom applications Label software cablabel S3 Lite (download on cab.de/en) cablabel S3 Pro 1 WS cablabel S3 Pro 10 WS cablabel S3 Pro 1 additional licence cablabel S3 Pro 9 additional licences cablabel S3 Print 1 WS cablabel S3 Print 1 WS cablabel S3 Print 1 WS cablabel S3 Print 1 UWS cablabel S3 Print 1 dditional licence cablabel S3 Print 1 dditional licence cablabel S3 Print 1 dditional licence cablabel S3 Print 1 4 additional licence cablabel S3 Print 1 4 additional licence

cab product overview

Label printers MACH1, MACH2



Label printers EOS 2



Label printers EOS 5



Label printers MACH 4S



Label printers SQUIX 2



Label printers **SQUIX 4**



Label printers SQUIX 6.3



Label printer A8+



Label printer XD4T



Label printers XC



Print and apply systems HERMES Q



Print and apply systems **Hermes C**



Tube labeling systems **AXON**



Print modules PX Q



Labels and ribbons



Label software cablabel S3



Label dispensers HS, VS



Labeling heads



Marking lasers



Laser marking systems



